

PC-1100U

Polycarbonate resin

General Information

Description

Medium viscosity
UV-stability, Mold release

Applications

Outdoor and light exposed extrusion & injection product

Typical properties¹

	Test Method	Typical value	Unit
Physical			
Melt Flow Index, 300°C, 1.2kg	ASTM D1238	10	g/10min
Specific Gravity	ASTM D792	1.20	
Mold Shrinkage	ASTM D955	0.5~0.7	%
Mechanical			
Tensile Strength, yield, 50mm/min	ASTM D638	630	kgf/cm ²
Tensile Elongation, break, 50mm/min	ASTM D638	>100	%
Flexural Strength, yield, 10mm/min	ASTM D790	920	kgf/cm ²
Flexural Modulus, 10mm/min	ASTM D790	24,000	kgf/cm ²
IZOD Impact Strength, notched, 23 °C, 1/8"	ASTM D256	80	kg·cm/cm
	ASTM D256	-	kg·cm/cm
Thermal			
Heat Distortion Temp. 4.6kgf/cm ²	ASTM D648	143	°C
	ASTM D648	132	°C
Vicat Softening Temp. Rate B/50	ASTM D1525	150	°C
Optical			
Light Transmittance	ASTM D1003	89	%
Haze	ASTM D1003	< 0.8	%
Refractive Index	ASTM D542	1.585	

Notes

ISO 9001, 14001, /ITS 16949

¹ Typical properties : these are not to be construed as specifications.